

LINOVECTOR II

Submittal

TR Trough
Copper/Aluminum and
Steel Elements

TR Trough Installation

Specification

ENCLOSURE:

STYLE: Flat Plate
OUTLET: Stamped Louvers
Pencil Proof

LENGTHS: 2'0" thru 8'0" in 6" Increments
MAT'L: 16 Ga. CRS (Std)

14 Ga. Aluminum (Opt'l)
 16 Ga. Stainless Steel (Opt'l)
 14 Ga. Stainless Steel (Opt'l)

FINISH: Baked Powder (Std)
 Baked Metallic (Opt'l)

ELEMENT:

TYPE: Cu/AL (Mechanically Expanded)
LENGTHS: 2'0" thru 12'6" in 1" Increments for 1" & 1-1/4" Cu.
2'0" thru 8'0" in 1" Increments for 3/4" Cu.

One End Flared (Std)

TYPE: IPS Steel (Mechanically Expanded)
LENGTHS: 2'0" thru 12'6" in 1" Increments
 NPT Thread both Ends (Std)
 Beveled Ends for Field Weld (Opt'l)

See Catalog for Working Pressures

LINER:

LENGTHS: 2'0" thru 8'0" in 6" Increments
 No Liner Required
MAT'L: 20 Ga. Galvannealed (Opt'l)
 18 Ga. CRS Painted Black (Opt'l)

VERTICAL BAFFLE:

LENGTH: 2'0" thru 8'0" in 6" Increments
MAT'L: 20 Ga. Galvannealed (Std)
 18 Ga. Painted Black (Opt'l)

BRACKETS:

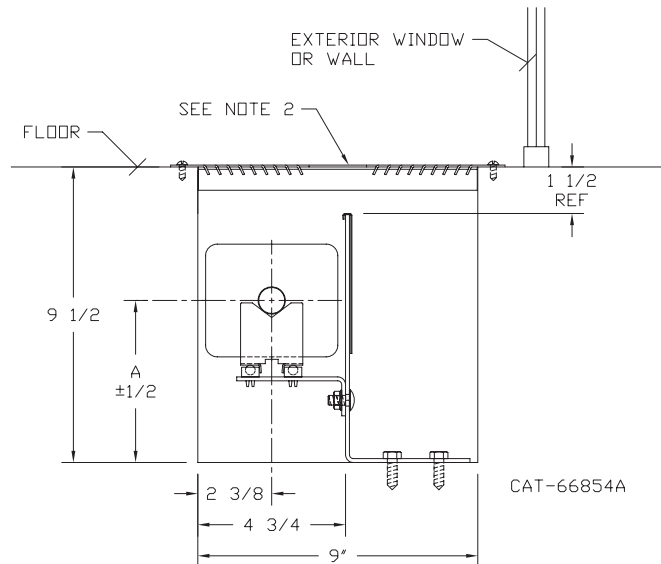
1/8" Flat Stock Floor Brk't w/B.B. Element Support

TR

ELEMENT TUBE SIZE	FIN SIZE HEIGHT x WIDTH	CRADLE NUMBER	A
3/4 COPPER	3 5/8 x 4 1/4	2	5 3/16
3/4 COPPER	4 1/4 x 4 1/4	3A	5 9/16
1" COPPER	3 5/8 x 4 1/4	2	5 3/8
1" COPPER	4 1/4 x 4 1/4	2	5 3/8
1 1/4 COPPER	3 5/8 x 4 1/4	2	5 1/2
1 1/4 COPPER	4 1/4 x 4 1/4	2	5 1/2
1" STEEL	4 1/4 x 4 1/4	2	5 1/2
1 1/4 STEEL	4 1/4 x 4 1/4	2	5 11/16
2" STEEL	4 1/4 x 4 1/4	1	5 7/16

NOTES:

1. Trough Liner Optional (Not Shown).
2. Floor Grille is by Other or Consult Factory for Availability.



260 North Elm St., Westfield, MA 01085
(413) 568-9571 Fax: (413) 564-5661
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PROJECT: _____ DATE: _____
 LOCATION: _____
 ARCHITECT: _____
 ENGINEER: _____
 CONTRACTOR: _____
 PO NUMBER: _____

STYLE "TR" TROUGH LINOVECTOR II

COPPER/ALUMINUM ELEMENTS

ALL RATINGS ARE IN BTU/HR/LIN FT AND BASED ON 3 FPS VELOCITY, 65° EAT

TUBE SIZE	CATALOG DESIGNATION	FIN SIZE HEIGHT X WIDTH	FINS PER FT.	FIN THICKNESS IN INCHES	TROUGH DEPTH AND HEIGHT IN INCHES	STEAM 215° FACTOR	HOT WATER (AVG.)											
							200°	190°	180°	170°	160°	150°	140°	130°	120°			
							CORRECTION FACTORS FOR AVERAGE WATER TEMPERATURES									1.00	0.86	0.78
3/4"	VC3/4-433	3-5/8" x 4-1/4"	32	.020	9 1/2 x 9	1120	960	870	770	680	590	500	450	370	290			
	VC3/4-434		40		9 1/2 x 9	1340	1150	1050	920	820	710	600	540	440	350			
	VC3/4-435		50		9 1/2 x 9	1480	1270	1150	1020	900	780	670	590	490	380			
1"	VC433	3-5/8" x 4-1/4"	32	.020	9 1/2 x 9	1170	1010	910	810	710	620	530	470	390	300			
	VC434		40		9 1/2 x 9	1300	1120	1010	900	790	690	590	520	430	340			
	VC435		50		9 1/2 x 9	1480	1270	1150	1020	900	780	670	590	490	380			
1-1/4"	VC1433	3-5/8" x 4-1/4"	32	.020	9 1/2 x 9	1210	1040	940	830	740	640	540	480	400	310			
	VC1434		40		9 1/2 x 9	1330	1140	1040	920	810	700	600	530	440	350			
	VC1435		50		9 1/2 x 9	1480	1270	1150	1020	900	780	670	590	490	380			
3/4"	VC3/4-43	4-1/4" SQ.	32	.020	9 1/2 x 9	1240	1070	970	860	760	660	560	500	410	320			
	VC3/4-44		40		9 1/2 x 9	1480	1270	1150	1020	900	780	670	590	490	380			
	VC3/4-45		50		9 1/2 x 9	1530	1320	1190	1060	930	810	690	610	500	400			
1"	VC43	4-1/4" SQ.	32	.020	9 1/2 x 9	1240	1070	970	860	760	660	560	500	410	320			
	VC44		40		9 1/2 x 9	1380	1190	1080	950	840	730	620	550	460	360			
	VC45		50		9 1/2 x 9	1550	1330	1210	1070	950	820	700	620	510	400			
1-1/4"	VC143	4-1/4" SQ.	32	.020	9 1/2 x 9	1300	1120	1010	900	790	690	590	520	430	340			
	VC144		40		9 1/2 x 9	1540	1320	1200	1060	940	820	690	620	510	400			
	VC145		50		9 1/2 x 9	1580	1360	1230	1090	960	840	710	630	520	410			

- Notes: 1. Ratings are based on 24 sq. in. of free area per linear foot of air inlet and outlet each.
2. For systems using steam, consult factory.

STEEL ELEMENTS

ALL RATINGS ARE IN BTU/HR/LIN FT AND BASED ON 3 FPS VELOCITY, 65° EAT

TUBE SIZE	CATALOG DESIGNATION	FIN SIZE HEIGHT X WIDTH	FINS PER FT.	FIN THICKNESS IN INCHES	TROUGH DEPTH AND HEIGHT IN INCHES	STEAM 215° FACTOR	HOT WATER (AVG.)											
							200°	190°	180°	170°	160°	150°	140°	130°	120°			
							CORRECTION FACTORS FOR AVERAGE WATER TEMPERATURES									1.00	0.86	0.78
1"	VS43	4-1/4" SQ.	32	.032	9 1/2 x 9	1220	1050	950	840	740	650	550	490	400	320			
	VS44		40		9 1/2 x 9	1380	1190	1080	950	840	730	620	550	460	360			
	VS45		50		9 1/2 x 9	1460	1260	1140	1010	890	770	660	580	480	380			
1-1/4"	VS143	4-1/4" SQ.	32	.032	9 1/2 x 9	1130	970	880	780	690	600	510	450	370	290			
	VS144		40		9 1/2 x 9	1370	1180	1070	950	840	730	620	550	450	360			
	VS145		50		9 1/2 x 9	1430	1230	1120	990	870	760	640	570	470	370			
2"	VS242	4-1/4" SQ.	25	.032	9 1/2 x 9	1050	900	820	720	640	560	470	420	350	270			
	VS243		32		9 1/2 x 9	1220	1050	950	840	740	650	550	490	400	320			

- Notes: 1. Ratings are based on 24 sq. in. of free area per linear foot of air inlet and outlet each.
2. For systems using steam, consult factory.

Design Data

Correction Factor Chart for Non-Standard Mounting Heights

MOUNTING HEIGHT (Inches)	ENCLOSURE STYLE						
	BARE FIN ALL SIZES	FRONT OUTLET	FT (FRONT & TOP)		SLOPE		
			3 1/4" FINS	4 1/4" FINS	2 3/4" FINS	3 1/4" FINS	4 1/4" FINS
40 or more	1.000	1.000	1.000	1.000	1.000	1.000	1.000
38	1.000	1.000	1.000	1.000	1.000	1.000	1.003
36	1.000	1.004	1.005	1.005	1.006	1.007	1.009
34	1.010	1.014	1.011	1.010	1.012	1.013	1.016
32	1.020	1.024	1.017	1.015	1.019	1.020	1.025
30	1.030	1.039	1.029	1.024	1.031	1.033	1.039
29	1.040	1.049	1.035	1.029	1.038	1.040	1.045
28	1.050	1.059	1.041	1.034	1.045	1.047	1.052
27	1.060	1.069	1.046	1.039	1.051	1.053	1.059
26	1.070	1.079	1.052	1.044	1.058	1.060	1.065
25	1.080	1.089	1.058	1.049	1.065	1.067	1.072
24	1.090	1.099	1.064	1.054	1.071	1.073	1.079
23	1.100	1.109	1.070	1.059	1.078	1.080	1.085
22	1.110	1.119	1.076	1.064	1.085	1.087	1.092
21	1.120	1.129	1.082	1.069	1.091	1.093	1.099
20	1.130	1.139	1.088	1.074	1.098	1.100	1.100
19	1.140	1.149	1.089	1.075	1.100	1.100	1.100
18 or less	1.150	1.150	1.089	1.075	1.100	1.100	1.100

TOP OUTLET "T" IS NOT AFFECTED.

The AHRI Ratings cataloged include the factor shown for the recommended mounting height.

If the unit is to be installed at a different height than that recommended, the AHRI Rating (except for Top Outlet) must be adjusted as follows: AHRI Rating multiplied by

$$\frac{\text{Factor from Table Above for actual mounting height}}{\text{Factor from Table Above for recommended mounting height}}$$

FORMULA:

$$\text{Catalog Rating} \times \frac{\text{Factor at 30" Height}}{\text{Factor at 18" Height}}$$

$$\text{SOLUTION: } 1950 \times \frac{1.039}{1.150} = 1760 \text{ BTU/Hr.}$$

DYNAMIC FORMULAS

$$\text{BTU} = \text{GPM} \times 500 \times \text{TD}$$

$$\text{GPM} = \left(\frac{\text{BTU}}{500} \right) \div \text{TD}$$

$$\text{TD} = \left(\frac{\text{BTU}}{500} \right) \div \text{GPM}$$

Design Data

COMMERCIAL FINNED TUBE RATING CORRECTION CHARTS

CATALOG FINNED TUBE RATINGS ARE BASED UPON THE FOLLOWING CONDITIONS:

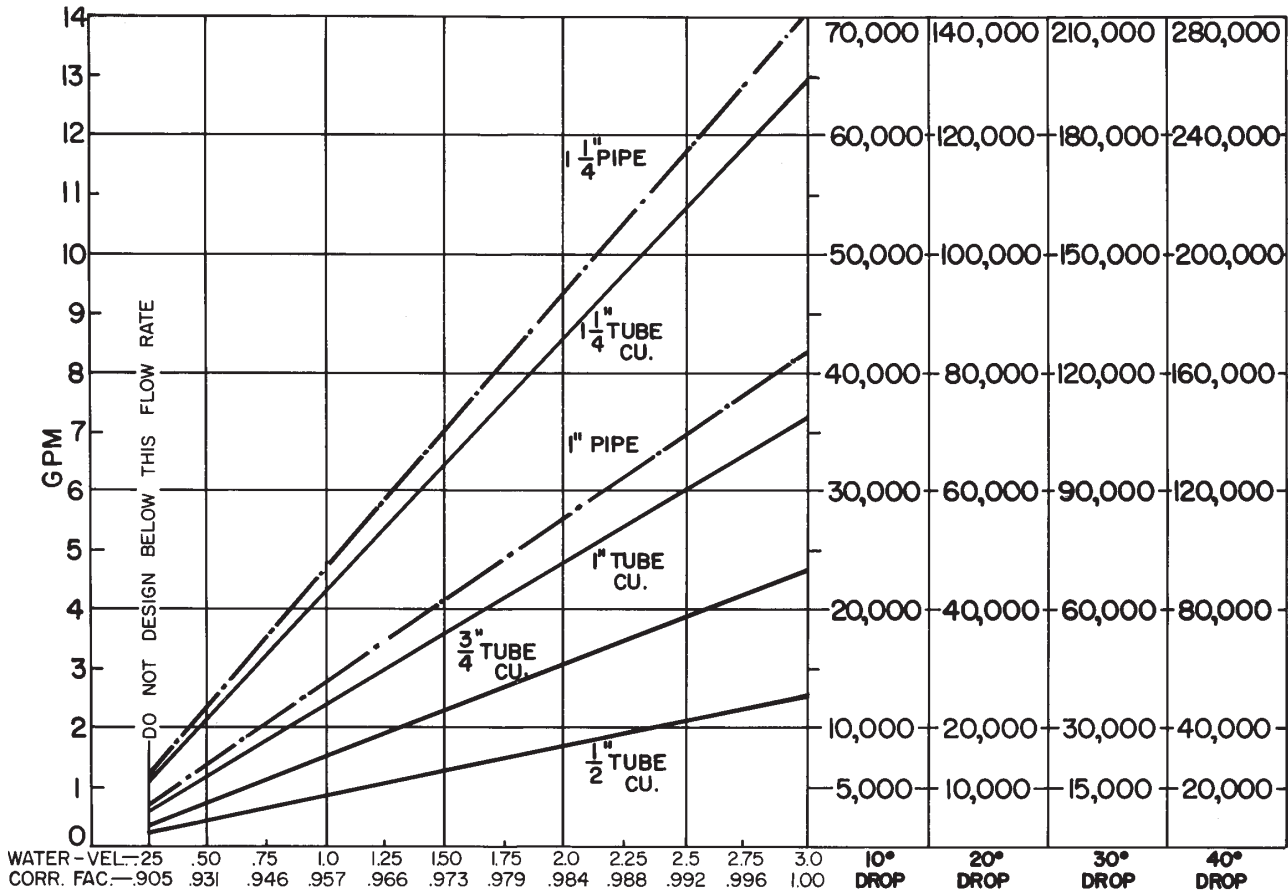
- 215°F AVERAGE WATER OR STEAM TEMPERATURE
- 65°F ENTERING AIR TEMPERATURE
- 3 FEET PER SECOND WATER FLOW RATE
- CATALOG MOUNTING HEIGHT

USE THE FOLLOWING CALCULATION WITH CORRECTION FACTORS FOR JOB CONDITIONS TO DETERMINE CORRECTED RATING:

$$\text{CORRECTED RATING} = (\text{215°F CATALOG RATING}) \times \left(\frac{\text{CORRECTION FACTOR FOR STEAM OR WATER AND AVERAGE AIR TEMP.}}{\text{CORRECTION FACTOR FOR MOUNTING HTG.-SEE CATALOG RATING}} \right) \times \left(\frac{\text{CORRECTION FACTOR FOR FLOW RATE}}{\text{CORRECTION FACTOR FOR MOUNTING HTG.-SEE CATALOG RATING}} \right)$$

USE THE FOLLOWING CHARTS TO SELECT CORRECTION FACTORS

CHART/WATER VEL./CORR. FACTOR / PRESS. DROP/TOTAL BTU.

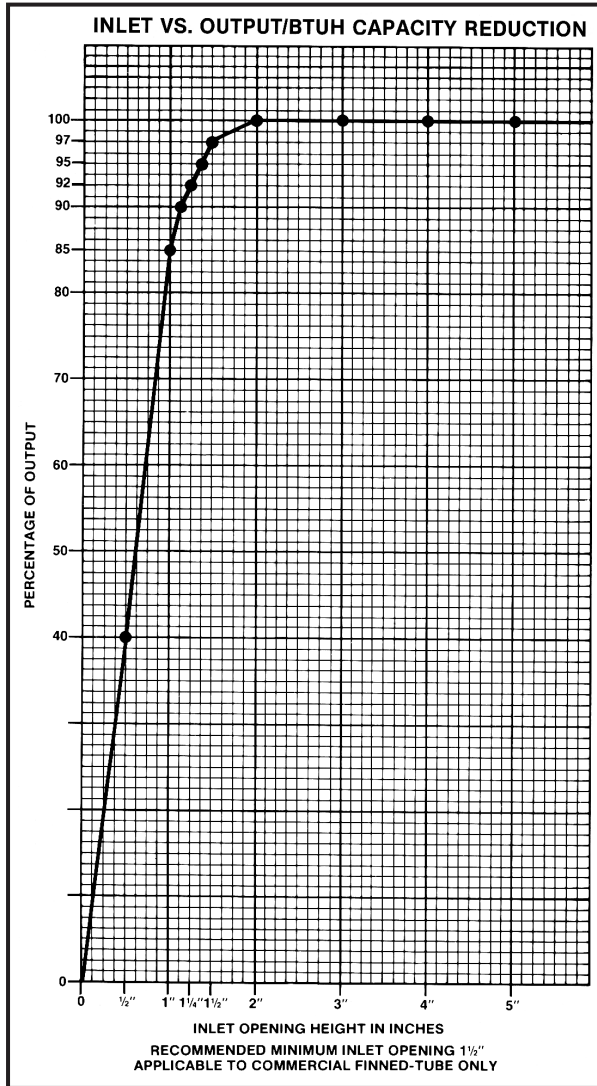


1/2" COP. ALUM.	.180	.233	.533	.916									
3/4" COP. ALUM.	.5	1.5	3.16	6.25									
1" COP. ALUM.	.233	.41	.83	1.45	2.16	2.83	3.66						
1" PIPE	.37	.79	1.3	2.00	2.70	3.70	4.80						
1 1/4" COP. ALUM.	.16	.33	.55	.79	1.08	1.33	1.8	2.25	2.26	2.91	3.3		
1 1/4" PIPE	.09	.18	.31	.5	.70	1.0	1.1	1.3	1.6	1.8	2.58	2.3	3.3

PRESSURE DROP PER 100 LINEAR FT., IN FEET OF HEAD

Design Data

INLET AIR CORRECTION FACTOR



GUARANTEED WORKING PRESSURES

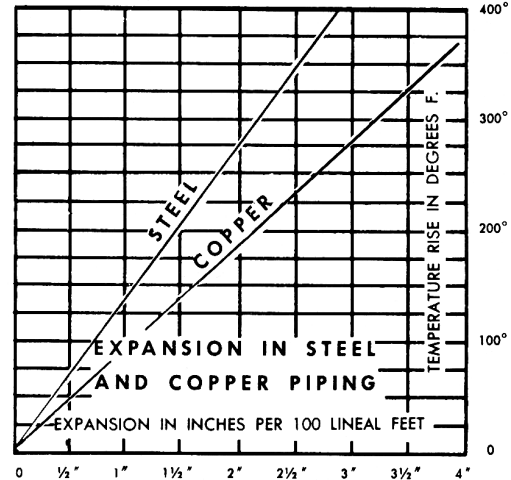
- 1" IPS — 780 AT TEMPERATURES UP TO 650°F.
 - 1 1/4" IPS — 660 AT TEMPERATURES UP TO 650°F.
 - 2" IPS — 405 AT TEMPERATURES UP TO 650°F.
 - 1 1/4" CU — 194 AT TEMPERATURES UP TO 300°F.
 - 1" CU — 204 AT TEMPERATURES UP TO 300°F.
 - 3/4" CU — 218 PSI AT TEMPERATURES UP TO 300°F.
- MAXIMUM PRESSURES AT OTHER TEMPERATURES ARE AVAILABLE UPON REQUEST.

RATE OF PITCH FOR STEAM 1/2" DROP OVER 20 FT. RUN.

PIPE WATER CAPACITIES AND QUANTITIES CIRCULATED AT VELOCITY OF 3* FEET PER SECOND			
Pipe Size	Gals. Per Linear Ft.	Gals./Min. @ 3' Sec. Vel.*	Lbs./Hr. @ 3' Sec. Vel.*
1/2"	.016	2.88	1440
3/4"	.023	4.14	2070
1"	.040	7.20	3600
1 1/4"	.063	11.34	5660
1 1/2"	.102	18.36	9160
2"	.170	30.60	15300
2 1/2"	.275	49.50	24850
3"	.390	70.20	35000

*3 Ft./Sec. Velocity is Basic for Hot Water Rating Factors Shown on this Page.

$$\text{VELOCITY FT./SEC.} = \frac{\text{LBS. PER HOUR}}{(\text{GALS. PER FT.}) (3600) (8.3)}$$



GLYCOL CORRECTION FACTORS

Fluid Temperature 200°F

% Solution	Ethylene Glycol	Propylene Glycol
20	.952	.988
30	.921	.968
40	.888	.943
50	.852	.912

Fluid Temperature 180°F

% Solution	Ethylene Glycol	Propylene Glycol
20	.946	.982
30	.913	.961
40	.879	.934
50	.842	.902

Fluid Temperature 140°F

% Solution	Ethylene Glycol	Propylene Glycol
20	.934	.97
30	.898	.946
40	.861	.916
50	.821	.881

ALTITUDE FACTORS

Approximate factors for convective heat value at varying altitudes

Altitude	Ferrous Units	Copper Alum. Units
Sea Level	1.000	1.000
1,000 ft.	.984	.969
2,000 ft.	.968	.938
3,000 ft.	.952	.908
4,000 ft.	.936	.878
5,000 ft.	.920	.850
6,000 ft.	.904	.822
7,000 ft.	.889	.795
8,000 ft.	.874	.768
9,000 ft.	.859	.743
10,000 ft.	.844	.718
15,000 ft.	.771	.603
20,000 ft.	.703	.502

Design Data

CORRECTION FACTORS FOR STEAM PRESSURES AND AIR TEMPERATURES OTHER THAN STANDARD

STEAM		ENTERING AIR TEMPERATURE, °F														
Pressure		Temp.			STD											
Gauge	Abs. Psi	°F	45	55	65	70	75	80	85	90	100	110	120	130	140	150
(Vac) 15" Hg	7.32	178.9	0.90	0.80	0.70	0.65	0.60	0.56	0.51	0.45	0.39	0.32	0.25	0.18	0.13	0.08
(Vac) 10"	9.78	192.2	1.02	0.91	0.81	0.76	0.71	0.66	0.62	0.55	0.48	0.40	0.33	0.26	0.20	0.14
(Vac) 5"	12.25	202.9	1.11	1.00	0.90	0.85	0.79	0.75	0.70	0.63	0.56	0.48	0.40	0.33	0.27	0.20
(Vac) 0 Psi	14.696	212.0	1.19	1.09	0.97	0.92	0.87	0.82	0.77	0.70	0.63	0.54	0.46	0.38	0.31	0.25
▶ .899	15.595	215.0	1.22	1.11	1.00	0.95	0.90	0.84	0.80	0.75	0.65	0.57	0.48	0.40	0.33	0.26
5	19.70	227.1	1.34	1.22	1.11	1.05	1.00	0.95	0.90	0.81	0.75	0.66	0.57	0.49	0.41	0.34
10	24.70	239.4	1.45	1.33	1.22	1.17	1.11	1.05	1.00	0.91	0.85	0.75	0.66	0.58	0.50	0.42
15	29.70	249.8	1.55	1.43	1.31	1.26	1.20	1.14	1.09	1.00	0.94	0.84	0.75	0.66	0.57	0.49
20	34.70	258.8	1.63	1.52	1.40	1.33	1.28	1.23	1.17	1.07	1.02	0.92	0.82	0.73	0.64	0.55
25	39.70	266.8	1.71	1.59	1.47	1.41	1.36	1.30	1.25	1.15	1.09	0.98	0.89	0.80	0.71	0.62
30	44.70	274.0	1.78	1.66	1.54	1.48	1.42	1.37	1.31	1.21	1.15	1.05	0.95	0.85	0.76	0.68
40	54.70	286.7	1.91	1.79	1.66	1.61	1.54	1.49	1.43	1.32	1.27	1.16	1.06	0.97	0.87	0.78
50	64.70	297.7	2.02	1.90	1.77	1.71	1.65	1.60	1.54	1.42	1.37	1.26	1.16	1.06	0.96	0.87
60	74.70	307.3	2.10	2.00	1.87	1.81	1.75	1.69	1.63	1.51	1.47	1.35	1.25	1.15	1.05	0.95
70	84.70	316.0	2.20	2.09	1.95	1.89	1.83	1.77	1.71	1.59	1.55	1.44	1.33	1.23	1.12	1.03
80	94.70	323.9	2.27	2.17	2.03	1.97	1.91	1.85	1.80	1.69	1.63	1.52	1.41	1.31	1.20	1.10
90	104.70	331.2	2.36	2.24	2.11	2.05	1.98	1.93	1.87	1.74	1.70	1.59	1.48	1.38	1.28	1.17
100	114.70	337.9	2.43	2.31	2.18	2.11	2.05	2.00	1.94	1.81	1.77	1.65	1.54	1.44	1.33	1.23
125	139.70	352.9	2.59	2.47	2.33	2.27	2.21	2.16	2.10	1.96	1.92	1.80	1.69	1.59	1.48	1.38
150	164.70	365.9	2.73	2.62	2.47	2.43	2.35	2.29	2.23	2.08	2.05	1.94	1.82	1.72	1.61	1.51
175	189.70	377.4	2.86	2.74	2.60	2.54	2.47	2.41	2.35	2.21	2.17	2.05	1.95	1.85	1.73	1.63
200	214.70	387.8	2.95	2.85	2.71	2.63	2.58	2.52	2.47	2.31	2.29	2.17	2.06	1.96	1.84	1.75

From Keenan and Keyes — Linear Interpolation.

Note: Gauge pressure should be corrected for altitude.

CORRECTION FACTORS FOR WATER TEMPERATURES AND AIR TEMPERATURES OTHER THAN STANDARD

AVERAGE WATER TEMP. °F	ENTERING AIR TEMPERATURE, °F														
	45	55	STD	70	75	80	85	90	95	100	110	120	130	140	150
90	.19	.13	.11	.06											
100	.25	.19	.15	.11	.08	.06									
110	.31	.25	.20	.16	.13	.11	.08	.06							
120	.38	.31	.26	.21	.19	.16	.13	.11	.08	.06					
130	.45	.38	.33	.28	.25	.21	.19	.16	.13	.11	.06				
140	.53	.45	.40	.34	.31	.28	.25	.21	.19	.16	.11	.06			
150	.61	.53	.45	.41	.38	.34	.31	.28	.25	.21	.16	.11	.06		
160	.69	.61	.53	.49	.45	.41	.38	.34	.31	.28	.21	.16	.11	.06	
170	.77	.69	.61	.57	.53	.49	.45	.41	.38	.34	.28	.21	.16	.11	.06
180	.86	.77	.69	.65	.61	.57	.53	.49	.45	.41	.34	.28	.21	.16	.11
190	.95	.86	.78	.73	.69	.65	.61	.57	.53	.49	.41	.34	.28	.21	.16
200	1.05	.95	.86	.82	.77	.73	.69	.65	.61	.57	.49	.41	.34	.28	.21
210	1.14	1.05	.95	.91	.86	.82	.77	.73	.69	.65	.57	.49	.41	.34	.28
▶ 215 (STD.)	1.19	1.09	1.00	.95	.91	.86	.82	.77	.73	.69	.61	.53	.45	.38	.31
220	1.24	1.14	1.05	1.00	.95	.91	.86	.82	.77	.73	.65	.57	.49	.41	.34
230	1.34	1.24	1.14	1.09	1.05	1.00	.95	.91	.86	.82	.73	.65	.57	.49	.41
240	1.44	1.34	1.25	1.19	1.14	1.09	1.05	1.00	.95	.91	.82	.73	.65	.57	.49
250	1.55	1.44	1.34	1.29	1.24	1.19	1.14	1.09	1.05	1.00	.91	.82	.73	.65	.57
260	1.66	1.55	1.44	1.39	1.34	1.29	1.24	1.19	1.14	1.09	1.00	.91	.82	.73	.65
270	1.76	1.66	1.55	1.50	1.44	1.39	1.34	1.29	1.24	1.19	1.09	1.00	.91	.82	.73
280	1.87	1.76	1.66	1.60	1.55	1.50	1.44	1.39	1.34	1.29	1.19	1.09	1.00	.91	.82
290	1.99	1.87	1.76	1.71	1.66	1.60	1.55	1.50	1.44	1.39	1.29	1.19	1.09	1.00	.91
300	2.10	1.99	1.87	1.82	1.76	1.71	1.66	1.60	1.55	1.50	1.39	1.29	1.19	1.09	1.00